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PATENT ABSTRACTS OF JAPAN

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(54) MANUFACTURE OF ROOF ACCESSORY MADE OF CEMENT

(57) Abstract:

PURPOSE: To contrive high-strengthening and light-weighting of a product simultaneously with contrivance of reducing of a quantity of dehydration at the time of pressing in an extruding press molding method of roof accessories made of cement.

CONSTITUTION: In

manufacture of roof accessories made of cement wherein an inorganic kneaded matter consisting mainly of the cement is supplied within a press mold, dehydration-pressed, shaped cured and solidified, it is compressed of a process wherein 0.6-1.0wt.% methyl cellulose at a material ratio is added to the inorganic kneaded matter consisting mainly of the cement, the inorganic kneaded matter is supplied within a mold, pressed, shaped, cured and solidified, a reduction of a quantity of the dehydration is contrived by adding the methyl cellulose and an improvement in strength and light-weighting of a product are contrived.

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